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Forging Design

# Guide Forging Design Guide

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Butterfly - Butterfly  
part 2 Beginner  
Projects: Forging a  
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*good introduction  
of closed die  
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02 Open die  
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Working Processes:  
Forging Small  
Things, Big Profit:  
Making Money as a  
Blacksmith Don't  
Forge a Poker Until  
you See This First  
Closed Die Forging*

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~~Process~~ **Essentials**  
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~~Blacksmithing for~~  
~~Beginners—My~~  
~~CNC Anvil System~~  
~~2 Closed Die~~  
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~~Design~~  
~~Considerations for~~  
~~(in) Casting~~  
~~Process~~

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Minecraft: EPIC  
BLOCK ARMOR!  
(CRAFT ALMOST

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ANY BLOCK INTO  
ARMOR!) Mod  
ShowcaseMy  
~~FAILED Tooling~~  
*Don't Buy A  
Blacksmith Forge  
Until you See This  
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basic twists* **Heat  
Treatment -The  
Science of  
Forging (feat.  
Alec Steele)**  
~~forging die design~~



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RULES That Will  
Change Your Life  
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Forging bottom die  
design in catia v5~~  
**PART 2 Project 1 -  
Forged Bracelet -  
Alan Revere**

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Guide For Forging;  
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Introduction;  
Specifying and  
Purchasing

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Forgings; The Design and Development of Products Made from Forgings; Characteristics of Forging Alloys; Manufacturing Processes; Case Studies; Glossary; Appendices

Product Design  
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A single-source set  
of guidelines and  
technical  
information

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Guide relevant to the OEM engineer or any buyer or specifier of manufactured components interested in learning the "do's" and don'ts" of designing products to be forged.

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Forging

Manufacturing



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## Forging Design

### Design

Considerations: For parts manufactured by forging that are produced in two-part impression dies, the designer should take into account the following: the parting line, the draft, the presence of ribs, bosses,

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webs, and  
recesses, and the  
machining  
allowance. Rib  
height forging  
manufacturing  
design - the ratio of  
rib height (H) to  
thickness (T) in  
general should not  
exceed 6:1.

Design For Forging  
Manufacturing

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## Forging Design

### Considerations ...

The forging design is not a simple task. There are infinite combinations of various factors possible, such as properties of material being forged, type of forging process, the tool design, die manufacturing

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methods etc.

Following are some recommended forging design principles:

1. Parting Line
2. Draft
3. Ribs
4. Webs
5. Corner Radii
6. Fillet Radii
- 7.

Principles of Forging Design | Forging

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A rough rule of thumb for finish stock is at least 5 mm (0.2 inch) of machining envelope for each 300 mm (12 inches) of dimension for blocker type forgings made from steel. The allowance can be less for aluminum,

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## Forging Design

and should be 25% to 50% more for heat resistant alloys. Draft angles are typically 7deg. to 10deg.

Engineeringtechnic  
al-info: Design  
Guide for Forging

Forging process refers to all the steps that engineers and

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technicians use to shape the metal into a desired shape. In the modern manufacturing process, it is to produce complex shapes with minimal secondary operations. At times, they may not be manufactured

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Using a single  
metal forging  
technique.

Forging Book: The  
Ultimate Guide of  
Metal Forging (Free

...

Aluminum Forging  
Design Manual A  
technical guide to  
the design of  
aluminum die  
forgings; including



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Guides on die design, tolerances for die forgings and forging drafting conventions.

## Aluminum Forging Design Manual | The Aluminum Association

5.2.1 The Open Die Process. 5.2.2 The Impression Die Process. 5.2.2.1

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Conventional  
Impression Die  
Forging. 5.2.2.2  
Flashless (Enclosed  
Impression Die)  
Forging. 5.2.2.3  
Net and Shape  
Forging. 5.2.2.4  
Hot Die and  
Isothermal Forging.  
5.2.3 The Ring  
Rolling Process.  
5.2.4 The Cold  
Forging Process.

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5.

MANUFACTURING  
PROCESSES |  
Forging Industry  
Association

5. Draft angles should be the maximum allowable, consistent with functional, assembly and weight constraints.

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For ferrous forgings, draft angles less than  $5^\circ$  usually prohibit the use of hammers. Dies installed in presses are usually equipped with knock-out pins to eject the forging from the cavity, and can produce forgings with little or no draft. 6.

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3.5.4.1 Design  
Rules for Parts  
Made From  
Impression Die ...

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Aluminum Forging  
Design Guide Engin  
eeringtechnical-  
info: Design Guide  
for Forging Metal  
forging plays an  
important role in  
the manufacturing

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industry. In this eBook, we will explain you all aspects of metal forging. It is designed for both experts and non-experts in the forging industry. We aim to provide you the Page 10/30

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Guide -

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Forging Industry Association has produced this Product Design Guide for Forging to assist those who use forgings, and those who do not yet but could use forgings to advantage. The advantages of forging for

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engineered products have been realized in a wide range of industries and situations, such as:

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[modularscale.com](http://modularscale.com)

3.5.2 Selecting a Forging Company;  
3.5.3 Selecting the Optimum Forging



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Alloy; 3.5.4 Product design Guidelines;  
3.5.4.1 Design Rules for Parts Made From Impression Die Forgings; 3.5.4.2 Design Rules For Parts Made From Upset Forgings; 3.5.4.3 Design Rules for Parts Made From Open Die Forgings;

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## Forging Design

### 3.5.4.4 Design Rules for Parts Made From Rolled Rings

### 3. THE DESIGN AND DEVELOPMENT OF PRODUCTS MADE FROM ...

Forging Design  
Guide contains  
specifications, per  
se , on surface

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finish. The usual  
print notations (not  
true specifications)  
for forgings may go  
something Forging  
- iRO Wiki

Blacksmiths can  
forge weapons  
from different  
materials. The  
materials used  
decide the

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Guide - graduates.  
mazars.co.uk

The crankshaft  
forging process  
design 1) Process  
Typical forging  
process if  
crankshaft is: cutti  
ng-peeling-heating-  
roll forging blockin  
g-flattening-pre  
forging-finish forgin  
g-trimming-twisting-  
hot finishing-

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suspension control  
temperature-  
normalizing +temp  
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alignment-to stress  
and shot  
peening,flaw detec  
tion,anti-  
rust,inspection.

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- Drop Forging  
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Boosts Fatigue Life  
Structural Integrity  
Extends Design  
Limits of Forged  
Parts Ten Ways  
that Forgings Help

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to Reduce Costs  
Close-Tolerance,  
Net-Shape Parts  
Consider Cold  
Forging Improved  
Alloys Boost  
Quality and  
Economy of Forged  
Components Value-  
Added Forgings  
Offer Design  
Options for Ready-  
to-Install Parts  
Forging Size Plus

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### Shape Capability Expands Metal Design Options ...

#### FORGING

#### SOLUTIONS Design

#### Engineering

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In practice, open-die forging comprises many process variations, permitting an



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extremely broad range of shapes and sizes to be produced. In fact, when design criteria dictate optimum structural integrity for a huge metal component, the sheer size capability of open-die forging makes it the clear process choice over non-

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forging  
alternatives.

Hailed as a  
*Page 42/62*

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groundbreaking and important textbook upon its initial publication, the latest iteration of Product Design for Manufacture and Assembly does not rest on those laurels. In addition to the expected updating of data in all chapters, this third edition has

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been revised to provide a top-notch textbook for university-level courses in product

Editors Altan (Ohio State University), Ngaile (North Carolina University), and Shen (Ladish Company, Inc.) offer this extensive

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Overview of the latest developments in the design of forging operations and dies. Basic technological principles are briefly reviewed in the first two chapters.

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In the industrial design and engineering field, product lifecycle, product development, design process, Design for X, etc., constitute only a small sample of terms related to the generation of

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quality products.  
Current best  
practices cover  
widely different  
knowledge  
domains in trying  
to exploit them to  
the best  
advantage,  
individually and in  
synergy. Moreover,  
standards become  
increasingly more  
helpful in

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interfacing these domains and they are enlarging their coverage by going beyond the single domain boundary to connect closely different aspects of the product lifecycle. The degree of complexity of each domain makes impossible the



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presence of  
multipurpose  
competencies and  
skills; there is  
almost always the  
need for  
interacting and  
integrating people  
and resources in  
some effective  
way. These are the  
best conditions for  
the birth of  
theories,

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methodologies,  
models,  
architectures,  
systems,  
procedures,  
algorithms,  
software packages,  
etc., in order to  
help in some way  
the synergic work  
of all the actors  
involved in the  
product lifecycle.  
This brief

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introduction  
contains all the  
main themes  
developed in this  
book, starting from  
the analysis of the  
design and  
engineering  
scenarios to arrive  
at the development  
and adoption of a  
framework for  
product design and  
process

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reconfiguration. In fact, the core consists of the description of the Design GuideLines Collaborative Framework (DGLs-CF), a methodological approach that generates a collaborative environment where designers,

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Guide  
manufacturers and inspectors can find the right and effective meeting point to share their knowledge and skills in order to contribute to the optimum generation of quality products.

A comprehensive  
treatise on the hot

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working of  
aluminum and its  
alloys, Hot  
Deformation and  
Processing of  
Aluminum Alloys  
details the possible  
microstructural  
developments that  
can occur with hot  
deformation of  
various alloys, as  
well as the kind of  
mechanical

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properties that can be anticipated. The authors take great care to explain and differentiate hot working in the context of other elevated temperature phenomena, such as creep, superplasticity, cold working, and annealing. They

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also pay particular attention to the fundamental mechanisms of aluminum plasticity at hot working temperatures. Using extensive analysis derived from polarized light optical microscopy (POM), transmission electron



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microscopy (TEM),  
x-ray diffraction  
(XRD) scanning ele  
ctron-microscopy  
with electron  
backscatter  
imaging (SEM-  
EBSD), and  
orientation imaging  
microscopy (OIM),  
the authors  
examine those  
microstructures  
that evolve in

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torsion,  
compression,  
extrusion, and  
rolling. Further  
microstructural  
analysis leads to  
detailed  
explanations of  
dynamic recovery  
(DRV), static  
recovery (SRV),  
discontinuous  
dynamic  
recrystallization

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(dDRX),  
discontinuous  
static  
recrystallization  
(dSRX), grain  
defining dynamic  
recovery (gDRV)  
(formerly  
geometric dynamic  
recrystallization, or  
gDRX), and  
continuous  
dynamic  
recrystallization

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involving both a single phase (cDRX/1-phase) and multiple phases (cDRX/2-phase). A companion to other works that focus on modeling, manufacturing involving plastic and superplastic deformation, and control of texture

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and phase transformations, this book provides thorough explanations of microstructural development to lay the foundation for further study of the mechanisms of thermomechanical processes and their application.

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